

1. Basic settings

- Place belt without tension
- Pretension with clamping screws until top side and bottom side are minimally tensioned
- At the same time check circumference of both belt edges with belt dimension and adjust rollers parallelly
- Thus, the belt should not be tensioned anymore

2. Vernier adjustment

- Let belt run in at low speed (if possible)
- Center the belt by minimally turning of **only one** clamping screw
- After every modification let belt run in at least 30 seconds, as wide belts respond very sluggishly

Important note: Tension the belt as less as possible!